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FIRST ANGLE PROJECTION

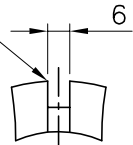
(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED	CKSB	REV.	DATE	ALTERED	ADDITIONAL INFORMATION
06	29.06.13	CHECKED	DK	05	13.12.11	CHECKED	3TWD.097.038, (ALT.02)
		APPROVED	MEENAKSHI			APPROVED	
ZONE	CRITICAL TO QUALITY DIMNS. ARE MARKED '◇' AND NUMBERED. LOCATION OF IDENTIFICATION SHOWN. NOTE 2 AMMENDE , NOTE 4 & 5 ADDED.			ZONE	RAW WT. 3.66 KG WAS NOT ON. FIN. WT. 0.81 WAS 1.08 KG.		
					STATUS OF DRAWING		
					DISTRIBUTION TME-1, TXM-3 OF PRINTS TNX-1		

TOOL LIST

TOOL NO.	DESCRIPTION
1578516	SNAP GAUGE 137 ± 0.160
1578511	PIN GAUGE 122 ± 0.160
1578518	SNAP GAUGE 28 ± 0.2
1578519	CAL. GAUGE 5 ± 0.05
1578520	GROOVE GAUGE 3x2.75 DEEP
1578375	SNAP GAUGE 160 ± 0.003 (K6)

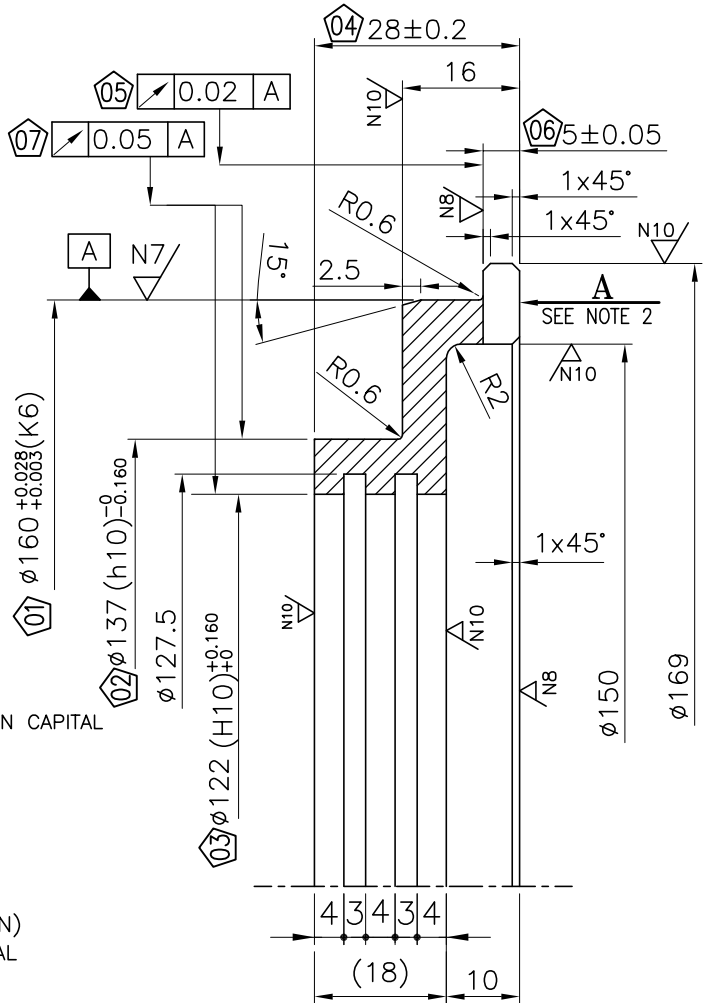
TWO DIAMETRICALLY OPPOSITE GROOVES



DETAIL-A

NOTES:-

- REMOVE ALL SHARP CORNER EDGES.
- COMPONENT SHALL BE ETCHED (BY PENCIL ETCHING M/C) AT SHOWN LOCATION , LEGIBLY AND INDELIBLY IN CAPITAL LETTERS WITH FOLLOWING DETAILS:-
 - MANUFACTURER'S INITIALS OR TRADEMARKS.
 - MANUFACTURER'S UNIQUE SL. NO. , BHEL P.O. NO. , BATCH NO./ HEAT NO. , DATE OF MANUFACTURING IN MM-YY FORMAT.
- MATERIAL SPHEROIDALE GRAPHITE CAST IRON (SGCI) TO DIN 1693 PART-1, GR-GGG/40 OR GR-400/18 OF IS:1865-1991 (LATEST VERSION)
- ALL 7 NOS. "◇" MARKED DIMENSIONS ARE CRITICAL TO QUALITY (CTQ) & SL. NO. OF CTQ DIMENSIONS ARE INSCRIBED IN ◇ e.g. ◇7.
- MACHINING ALLOWANCE ON EACH TOOL POINT TO BE 5-7 MM IN CASE CASTING IS SUPPLIED OR 3-5 MM IN CASE ROUGH MACHINED CASTING IS SUPPLIED.



RAW WT.	001	INNER LABYRINTH NDE	Kg	0.81
3.66 KG.				
59 64 65	75 25 27 29	58 59 34	45 55 56 58	65
VAR00	REMARKS	ITEM NO.	DESCRIPTION	UNIT WT.
				QTY.
28	CARD TYPE-3	28	CARD TYPE-1	28
				CARD TYPE-2

INVENTORY NO.		SIGN. & DATE		REF. DRG. NO.	
DEPT.		UNTOL. DIMS. GR.		SCALE	
TME		'M'		NTS	
CODE		AA0230208		WEIGHT (K.G.)	
405				0.81	
TITLE		REF. TO ASSY. DRG.		ITEM NO.	
INNER LABYRINTH (NDE) MACHINED		04451066051		007	
6FXA 7059		DRAWING NO.		REV.	
		4 445 44 66 051		06	
		SHT. NO.		NO. OF SHT.	
		01		01	

SIZE A4